

ULTRASONIC- 41

IRON PHOSPHATING AGENTE FOR STEAM JET APPLICATION

TECHNICAL CHARACTERISTICS

ULTRASONIC- 41 is a product for the pre-treatment of steel, iron metals, aluminium and zinc.

By spraying with a steam jet device.

- Liquid.
- Formation of equal phosphate layers.
- Even at low pH-values layer formation on steel parts

DOSE AND HOW TO USE

Mix 10 - 20 %age in the charge container

Adjust the water dosing in a way that the pH-value at the lance is 3,8 – 4,8. This corresponds to approx. 1 - 2 %

BATH CONTROL

RECEIVER: 50 ml

INDICATOR: Phenolphthaleine

TITRATION AGENT: Sodium hydroxide 1 normal. (NaOH 1N)

COLOUR CHANGE: from colourless to pink

FACTOR: 0,161